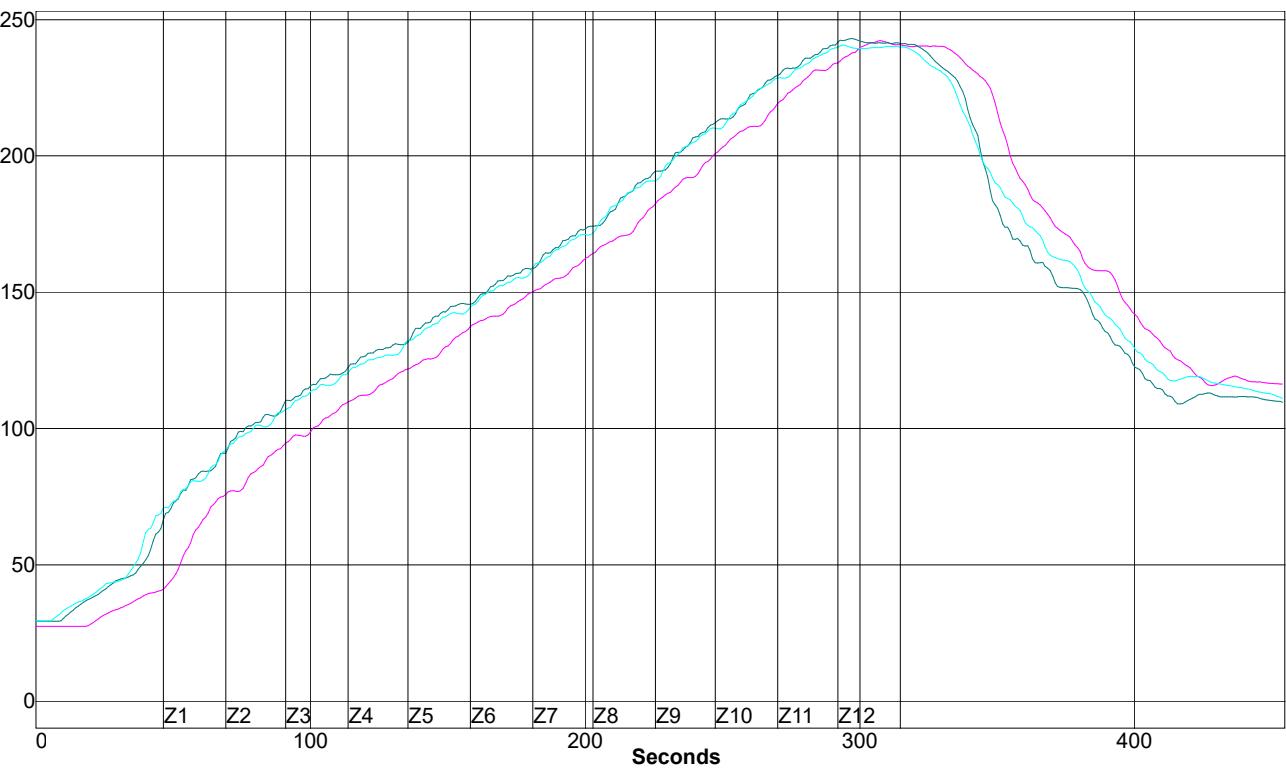


DZ451-(D4-240A8-009)(-010)二合一(BOARD)(B)

Sat Jul 25 2026 09:52:26

攝氏度



Oven Name:	BTU(12 Zones)
Product Name:	DZ451-(D4-240A8-009)(-010)二合一(BOARD)(B)
Engineer	許哲維

Process Window: 千住-(M705-GRN360-K2-V)

Statistic Name	Low Limit	High Limit	Units
Max Rising Slope (Target=3.0) (Calculate Slope over 20 Seconds)	1.0	4.0	Degrees/Second
Soak Time 150-200°C	60	120	Seconds
Time Above Reflow - 220°C	30	90	Seconds
Peak Temperature	230	255	Degree Celsius

Setpoints (攝氏度)

Zone	1	2	3	4	5	6	7	8	9	10	11	12
Top	110	130	140	150	170	180	190	200	230	270	270	250
Bottom	110	130	140	150	170	180	190	200	230	270	270	250
Conveyor Speed		80.0 cm/min										

TC	Position	Max Rising Slope	Soak Time 150-200°C	Reflow Time /220°C	Peak Temp
		Slope	Time	Time	Temp
1	PCB	1.65	66.07	78.48	242.45
6	PCB	1.70	67.93	79.85	243.17
7	PCB	1.57	68.40	77.73	240.78
Delta		0.13	2.33	2.12	2.39



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